

<b>Group Company</b>	<b>Tyzack Machine Knives Limited</b>
<b>Job Title</b>	<b>CNC (VMC) Programmer /Setter operator – Day/ night Role</b>
<b>Reporting to</b>	<b>Machining Section team-leader /Production Manager</b>
<b>Hours of Work</b>	<b>Days: Monday - Thursday 06:00 – 15:30 (35 Hrs); 4 days Nights: Monday - Thursday 20:00 – 05.30 (35 Hrs); 4 days</b>
<b>Hourly rate dependant on experience</b>	<b>Hour rate scale: £14.48/hr skill level 1 to £16.59/hr Skill level 5 banding</b>
<b>Salary scale</b>	<b>£26.3k - £30.2k band approx.</b>
<b>Shift Premium</b>	<b>D/N = £2694 annual approx. £1.48/hr</b>
<b>Potential over time</b>	<b>Up to 15% Salary subject to business demand JOEA</b>

### Group

The privately-owned Tinsley Bridge Group was established in the 1850s as a vehicle suspension spring maker and completed a management buy-out from British Steel Corporation in 1987. The Tinsley Bridge Group today is a highly accredited, award winning engineering and manufacturing business with a reputation for meeting demanding quality and reliability requirements in the automotive, nuclear, rail, defence, renewables, machine knives and energy sectors.

The Group occupies a six hectare site with 20,000m<sup>2</sup> of factory space. This sheer scale and diversity of equipment, allied to an innovative philosophy, research laboratory and a design led culture, puts the Tinsley Bridge Group at the forefront of large scale engineering

Tinsley Bridge Group are currently in a growth strategy for the long term.

**Within the Tinsley Bridge Group, Tyzack Machine Knives Limited is one of Europe’s leading manufacturers of through hardened Slideways, hydraulic and demolition scrap shear blades, guillotine shear blades, steel mill blades, liner plates and precision cutting blades used in a multiple of process industries worldwide.**

**As part of this growth program, Tyzack is now looking for highly skilled, hardworking personnel as part of its own growth plan to join its ambitious team.**

### The Facility



### Role & Responsibilities

Your role will be to operate various CNC vertical machining centres within the Production Facility.

Your responsibilities will include:

- Operation of Doosan, Dahli, Hartford, Kiheung and Kia vertical milling machines; to high standard of quality and productivity.
- Adherence to company Health and Safety Policy.
- Maintenance of shop floor housekeeping standards.

### Qualifications, Skills, Experience & Personal Attributes

#### Essential:

#### Personal

- Wants to work, grow into a career..... not just a job.
- Has passion, desire and will.
- Enthusiastic and motivated and driven by results.
- Has high personal standards and is hardworking.
- Is flexible and agile in their approach and a team player.
- Demonstrate enthusiasm and a desire to both improve current skill sets and embrace other skills within the operation.
- Have a willingness to embrace change and improve on the status quo.
- Strong problem-solving skills.
- Excellent communication skills.
- Good team working skills.

#### Experience

- Apprentice trained or equivalent on the job hands on competent experience.
- Run and modify existing programmes, offsets etc
- Ability to carry out a complete set up's for new parts.
- Ability to develop jigs and fixtures to improve productivity.
- Ability to select tooling.
- Experience of developing tooling with current and new suppliers.
- Ability to program writ on several CNC machines from customer drawings in Siemens and or Fanuc programming languages, additionally knowledge and experience with Heidenhein language would be beneficial.
- Ability to review/ develop existing programmes to reduce time and costs.
- Proven ability to read and interpret complex product drawings including geometrical tolerances and symbols for machining.
- Proven ability to work to tight, accurate tolerances.
- Ability to operate 1 or 2 machines where safe and practicable or work within a cell operation.

#### Desirable:

- Apprenticeship or Engineering qualification
  - Either NVQ/ONC/HNC/HND
- Previous experience in a steel machining precision environment.
- Previous Machine Knife manufacturing experience advantageous.

### Working Location & Travel Requirement

Should be located or be prepared to re-locate to within a reasonable commuting distance from Sheffield.

### Company Benefits

- Holidays: 23 days plus statutory holidays progressing to 25 days plus 8 statutory holidays.
- Company Pension Scheme.
- Cycle to work scheme.
- Free Car Parking.
- Free laundered work wear.
- Annual Profit related bonus Scheme.
- Short standard working week 4 days.
- Overtime available subject to demand – average currently is circa 10% (first 6 hrs 1.33 then 1.5 rate days, first 8 hours 1.33 then 1.5 rate nights)

